



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

TOUCHSTONE MEASUREMENT SERVICE, LLC  
 2529 Commerce Drive, Suite F  
 Kokomo, IN 46904  
 John Cornell Phone: 765 454 5888

MECHANICAL

Valid To: December 31, 2017

Certificate Number: 1296.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following dimensional testing services:

I. Dimensional Testing<sup>1</sup>

Parameter	Range	CMC <sup>2,3</sup> (±)	Technique / Method
Angle <sup>4</sup> – Metal or Plastic	(0 to 360)°	0.3°/A	CMM & video CMM
Radius <sup>4</sup> – Metal or Plastic	(0.5 to 13) mm (0.01 to 0.5) in	0.3 mm 0.012 in	Radius gages
Length <sup>4</sup> – Metal	Up to 36 in	(200 + 8.5L) μin	CMM
	Up to 16 in	(280 + 7L) μin	Video CMM
	Up to 8 in	(500 + 25L) μin	Calipers
	Up to 2 in	(100 + 25L) μin	Micrometers
	Up to 4 in	(500 + 25L) μin	Dial indicators
	Up to 10 in	(620 + 14L) μin	Optical comparator
	(0.7 to 14) mm	0.02 mm	Pin gages X tolerance

Parameter	Range	CMC <sup>2,3</sup> ( $\pm$ )	Technique / Method
Length <sup>4</sup> – Plastic	Up to 36 in	(140 + 140L) $\mu$ in	CMM
	Up to 16 in	(260 + 250L) $\mu$ in	Video CMM
	Up to 8 in	(500 + 150L) $\mu$ in	Calipers
	Up to 2 in	(100 + 150L) $\mu$ in	Micrometers
	Up to 4 in	(500 + 150L) $\mu$ in	Dial indicators
	Up to 10 in	(470 + 210L) $\mu$ in	Optical comparator
	(0.7 to 14) mm	0.02 mm	Pin gages X tolerance

<sup>1</sup> This laboratory offers commercial dimensional testing service only.

<sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine measurements of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific measurement performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific measurement.

<sup>3</sup> In the statement of CMC,  $L$  represents the numerical value of the nominal length of the device measured in inches and  $A$  represents the numerical value of the length of the shortest leg that defines the angle in inches.

<sup>4</sup> This test is not equivalent to that of a calibration.